

Metric Thread Work Plugs

www.thegagestore.com, ph 860-404-8876 fax 860-404-8903

Size	Pitch	Go 6H mm	NoGo 6H mm	Go 6H Inch equiv.	NoGo 6H Inch equiv.
M1.6	.35	1.373	1.458	.05406	.05740
M1.8	.35	1.573	1.658	.06193	.06528
M2.0	.40	1.740	1.830	.06850	.07205
M2.2	.45	1.908	2.003	.07512	.07886
M2.5	.45	2.208	2.303	.08693	.09067
M3.0	.50	2.675	2.775	.10531	.10925
M3.5	.60	3.110	3.222	.12244	.12685
M4.0	.70	3.545	3.663	.13957	.14421
M4.5	.75	4.013	4.131	.15799	.16264
M5.0	.80	4.480	4.605	.17638	.18136
M5.5	.75	5.013	5.131	.19736	.20201
M6.0	1.00	5.350	5.500	.21063	.21654
M7.0	1.00	6.350	6.500	.25000	.25591
M8.0	1.25	7.188	7.348	.28299	.28929
M9.0	1.25	8.188	8.348	.32236	.32866
M10.0	1.50	9.026	9.206	.35535	.36244
	1.25	9.188	9.348	.36173	.36803
	.75	9.513	9.645	.37453	.37972
M11.0	1.50	10.026	10.206	.39472	.40181
M12.0	1.75	10.863	11.063	.42768	.43555
	1.50	11.026	11.216	.43409	.44157
	1.25	11.188	11.368	.44047	.44756
M14.0	2.00	12.701	12.913	.50004	.50838
	1.50	13.026	13.216	.51283	.52031
M15.0	1.50	14.026	14.216	.55220	.55968
	1.00	14.350	14.510	.56496	.57126
M16.0	2.00	14.701	14.913	.57878	.58712
	1.50	15.026	15.216	.59157	.59905
M17.0	1.50	16.026	16.216	.63094	.63842
	1.00	16.350	16.510	.64370	.65000
M18.0	2.50	16.376	16.600	.64472	.65354
	1.50	17.026	17.216	.67031	.67779

Size	Pitch	Go 6H mm	NoGo 6H mm	Go 6H Inch equiv.	NoGo 6H Inch equiv.
M20.0	2.50	18.376	18.600	.72346	.73228
	1.50	19.026	19.216	.74905	.75653
	1.00	19.350	19.510	.76181	.76811
M22.0	2.50	20.376	20.600	.80220	.81102
	1.50	21.026	21.216	.82779	.83557
M24.0	3.00	22.051	22.316	.86815	.87858
	2.00	22.701	22.925	.89374	.90256
M25.0	2.00	23.701	23.925	.93311	.94193
	1.50	24.026	24.226	.94590	.95378
M26.0	1.50	25.026	25.226	.98527	.99315
	1.00	25.350	25.520	.99803	1.00472
M27.0	3.00	25.051	25.316	.98626	.99669
	2.00	25.701	25.925	1.01185	1.02067
M28.0	2.00	26.701	26.925	1.05122	1.06004
	1.50	27.026	27.226	1.06401	1.07189
	1.00	27.350	27.520	1.07677	1.08346
M30.0	3.50	27.727	28.007	1.09161	1.10264
	2.00	28.701	28.925	1.12996	1.13878
	1.50	29.026	29.226	1.14276	1.15063
M32.0	2.00	30.701	30.925	1.20870	1.21752
	1.50	31.026	31.226	1.22149	1.22937
M33.0	3.50	30.727	31.007	1.20972	1.22075
	2.00	31.701	31.925	1.24807	1.25689
M35.0	1.50	34.026	34.226	1.33960	1.34748
M36.0	4.00	33.402	33.702	1.31504	1.32685
	3.00	34.051	34.316	1.34059	1.35102
	2.00	34.701	34.925	1.36618	1.37500
M38.0	1.50	37.026	37.226	1.45771	1.46559
M39.0	4.00	36.402	36.702	1.43320	1.44500
	3.00	37.051	37.316	1.45870	1.46910
	2.00	37.701	37.925	1.48429	1.49311