

Metric

Thread Rings and Setting Plugs

www.thegagestore.com, ph 860-404-8876 fax 860-404-8903

Size	Pitch	Go 6g mm	NoGo 6g mm	Go 6g Inch equiv.	NoGo 6g Inch equiv.
M1.6	.35	1.354	1.291	.05331	.05083
M1.8	.35	1.554	1.491	.06118	.05870
M2.0	.40	1.721	1.654	.06776	.06512
M2.2	.45	1.888	1.817	.07433	.07154
M2.5	.45	2.188	2.117	.08614	.08335
M3.0	.50	2.655	2.580	.10453	.10157
M3.5	.60	3.089	3.004	.12161	.11827
M4.0	.70	3.523	3.433	.13870	.13516
M4.5	.75	3.991	3.901	.15713	.15358
M5.0	.80	4.456	4.361	.17543	.17169
M5.5	.75	4.991	4.901	.19650	.19295
M6.0	1.00	5.324	5.212	.20961	.20520
M7.0	1.00	6.324	6.212	.24898	.24457
M8.0	1.25	7.160	7.042	.28189	.27724
M9.0	1.25	8.160	8.042	.32126	.31661
M10.0	1.50	8.994	8.862	.35409	.34890
	1.25	9.160	9.042	.36063	.35598
	.75	9.491	9.391	.37366	.36972
M11.0	1.50	9.994	9.862	.39346	.38827
M12.0	1.75	10.829	10.679	.42634	.42043
	1.50	10.994	10.854	.43283	.42732
	1.25	11.160	11.028	.43937	.43417
M14.0	2.00	12.663	12.503	.49854	.49224
	1.50	12.994	12.854	.51157	.50606
M15.0	1.50	13.994	13.854	.55094	.54543
	1.00	14.324	14.206	.56394	.55929
M16.0	2.00	14.663	14.503	.57728	.57098
	1.50	14.994	14.854	.59031	.58480
M17.0	1.50	15.994	15.854	.62968	.62417
	1.00	16.324	16.206	.64268	.63803
M18.0	2.50	16.334	16.164	.64307	.63638
	1.50	16.994	16.854	.66905	.66354

Size	Pitch	Go 6g mm	NoGo 6g mm	Go 6g Inch equiv.	NoGo 6g Inch equiv.
M20.0	2.50	18.334	18.164	.72181	.71512
	1.50	18.994	18.854	.74779	.74228
	1.00	19.324	19.206	.76079	.75614
M22.0	2.50	20.334	20.164	.80055	.79386
	1.50	20.994	20.854	.82653	.82101
M24.0	3.00	22.003	21.803	.86626	.85838
	2.00	22.663	22.493	.89224	.88555
M25.0	2.00	23.663	23.493	.93161	.92492
	1.50	23.994	23.844	.94464	.93874
M26.0	1.50	24.994	24.844	.98401	.97811
	1.00	25.324	25.199	.99701	.99210
M27.0	3.00	25.003	24.803	.98437	.97649
	2.00	25.663	25.493	1.01035	1.00366
M28.0	2.00	26.663	26.493	1.04972	1.04303
	1.50	26.994	26.844	1.07625	1.05684
	1.00	27.324	27.199	1.07575	1.07080
M30.0	3.50	27.674	27.462	1.08953	1.08118
	2.00	28.663	28.493	1.12846	1.21770
	1.50	28.994	28.844	1.14150	1.13559
M32.0	2.00	30.663	30.493	1.20720	1.20051
	1.50	30.994	30.844	1.22023	1.21432
M33.0	3.50	30.674	30.462	1.20764	1.19929
	2.00	31.663	31.493	1.24657	1.23988
M35.0	1.50	33.994	33.844	1.33834	1.33244
M36.0	4.00	33.342	33.118	1.31267	1.30386
	3.00	34.003	33.803	1.33870	1.33082
	2.00	34.663	34.493	1.36469	1.35799
M38.0	1.50	36.994	36.844	1.45645	1.45055
M39.0	4.00	36.342	36.118	1.43080	1.42200
	3.00	37.003	36.803	1.45680	1.44890
	2.00	37.663	37.493	1.48280	1.47610